



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6305G11731-3G-03
Job Sheet 200280



Part No: RBW6305G11731-3G-03 Job Qty: 2 pcs

Part Name: Pusher



Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 9/10/19 Job Tracking No:
Due Date: 9/17/19 Created By: Jennifer Renwick
Type: Stock Description:

Note: DWG RBW6305G11731-3G Rev. 1 IPP Rev. A 18.09.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-2500Y - 1	2 pcs	9/17/19	9/17/19	1.00	0.50	SL-2500Y - 1		<i>[Signature]</i>
120	QC 2	2 pcs	9/17/19	9/17/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		

QC 2 - 35 De



Container No: S212585



Part: RBW6305G11731-3G-03

Job No: 200280

Serial No/Batch: S212585

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 09/10/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

130 QC 8	2 pcs	9/17/19	0.00 0.00	QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
QC 8 - 9					
QC 8 - 68					
QC 8 - 67					
QC 8 - 1 (A)					
QC 8 - 47					
QC 8 - 40					
QC 8 - 52					
QC 8 - 23					
QC 8 - 57					
QC 8 - 76					
150 Outsource - 13 - Zinc Plating	2 pcs	9/17/19	0.00 0.00	GR0002	2019-09-12
160 Packaging 2-1 - Receive - B4B	2 pcs	9/17/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	

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OK 9/09/11

2019-09-12

SEP 20 2019

					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
170 QC 6	2 pcs	9/17/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
180 Packaging 3-1 - Stock - B4B	2 pcs	9/17/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	

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				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	2 pcs	9/17/19	0.00 0.00	QC 21 - SA - 21	6A14/E
				QC 21 - SA - 70	21
				QC 21 - SA - 53	SEP 26 2019
Part Op 110 - SL2500Y (MORI SL2500Y LATHE) 1-Machine as per DWG. FC376 FOLIO REV: NA/NA DWG REV: NA/NA					
Descriptions: 2-Deburr					
120 - (QC2- Inspect parts off machine FAI/FAIB)					
130 - (QC8- Inspect parts - second check)					
150 - Outsource13 (Outside Processing - Zinc Plating) -Issue P/O to GROUPE ALTECH: P/O 44486 -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 4140 -Certificate of Conformity is required					
160 - (Receive & Inspect for Damage & Mat'l Certs)					
170 - (QC6- All purchased or subcontracted products)					
180 - (Identify as per dwg & Stock Location:_____)					
190 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MT-4140QT-R2.000	AISI 4140 Quenched &Tempered Steel Round Bar 2.000" Dia. .8200 ft (.41 ea)	2.250	110-SL-2500Y - 1	5177981	438 +658
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-SL-2500Y - 1	MT-4140QT-R2.000	1	1	0	R2.250
Part Specifications					
Specifications could not be found.					

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1096



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044486



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044486

PO Date: 9/12/19

Due Date: 9/20/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	197838	RBE1X56-131-405	Socket Wrench -Issue P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color: Clear -Material type: 4140 -Certificate of Conformity is required	Firmed - X3		9/20/19	3 pcs	0 pcs	3 pcs	\$10.00/pcs	\$30.00
							SEP 18 2019				
							5212117				
2	198085	RBW6305G11831-3G-05	Cap (Outside Processing - Zinc Plating)-Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color: yellow -Material type: 4140 -Certificate of Conformity is required	Firmed - X6		9/20/19	6 pcs	0 pcs	6 pcs	\$11.25/pcs	\$67.50
							SEP 20 2019				



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PURCHASE ORDER

POHB044486



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	198237	RBE105-31702W19-5	Shaft -Issue P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color, Clear -Material type; 4140 -Certificate of Conformity is required	Firmed	-	9/20/19	6 pcs	0 pcs	6 pcs	\$10.00/pcs	\$60.00
				X6			SEP 18 2019				DP
							5208505				
4	200280	RBW6305G11731-3G-03	Pusher Outsource13 (Outside Processing - Zinc Plating) -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 4140 -Certificate of Conformity is required	Firmed	-	9/20/19	2 pcs	0 pcs	2 pcs	\$11.25/pcs	\$22.50
				X2			SEP 20 2019				DP
Grand Total:											\$180.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/13/19 3:50 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance
(022389-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Livré à / Ship to
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Bon de Livraison / Packing Slip

022389 - 2

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
18-Sep-2019		Jigar Patel		POHB044486				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC NC Qty	Qté Scrap/	À venir/ Back Order
2	RBW6305G11831-3G-05 Rev.	RBW6305G11831-3G-05 ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 " THICKNESS	ZINC CH	6	6	0	0	0
4	RBW6305G11731-3G-03 Rev.	RBW6305G11731-3G-03 ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 " THICKNESS	ZINC CH	2	2	0	0	0

RECEIVED
SEP 20 2019
DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.